	Three months ended June 30					ine mont June	30	
		2023		2022		2023		2022
Sales	\$	546	\$	644	\$	1,674	\$	1,759
Cost of sales		368		404		1,134		1,139
GROSS PROFIT		178		240		540		620
Selling, general and administrative expense		84		127		256		299
Research and development expense		12		14		37		40
Intangibles amortization expense		24		23		70		71
Equity and other income		4		1		5		2
Income on acquisitions and divestitures, net				35				42
OPERATING INCOME		62		112		182		254
Net interest and other expense (income)		3		59		(21)		108
Other net periodic benefit loss		2		1		6		
INCOME FROM CONTINUING OPERATIONS						407		4.40
BEFORE INCOME TAXES		57		52		197		146
Income tax expense INCOME FROM CONTINUING OPERATIONS		15 42		<u>1</u> 51		21 176		25
Income (loss) from discontinued operations (net of income taxes)								121 740
NET INCOME	<u>•</u>	<u>8</u> 50	\$	<u>(15</u>) 36	\$	6 182	\$	749 870
NET INCOME	<u>\$</u>	- 30	Φ_		φ	102	Φ	070
DILUTED EARNINGS PER SHARE								
	\$	0.79	\$	0.93	\$	3.24	\$	2.12
Income from continuing operations Income (loss) from discontinued operations	φ	0.79	φ	(0.28)	φ	0.11	φ	13.16
Net income	\$	0.13	\$	0.65	\$	3.35	\$	15.10
Net income	Ψ	0.34	Ψ	- 0.03	Ψ	0.00	Ψ	13.20
AVERAGE DILUTED COMMON SHARES OUTSTANDING		53		55		54		57
SALES								
Life Sciences		219		228		666		602
Personal Care		146		172		452		490
Specialty Additives		152		194		456		532
Intermediates		43		73		148		192
Intersegment Sales		(14)		(23)		(48)		(57)
v	\$	546	\$	644	\$	1,674	\$	1,759
								<u> </u>
OPERATING INCOME (LOSS)								
Life Sciences		49		51		141		115
Personal Care		14		25		38		67
Specialty Additives		5		35		22		79
Intermediates		13		30		50		72
Unallocated and other		(19)		(29)		(69)		(79)
	\$	62	\$	112	\$	182	\$	254

	June 30 2023	Se	ber 30 2022	
ASSETS		-		
Current assets				
Cash and cash equivalents	\$ 349	\$		646
Accounts receivable	345			402
Inventories	712			629
Other assets	120			91
Total current assets	 1,526			1,768
Noncurrent assets				
Property, plant and equipment				
Cost	3,191			3,050
Accumulated depreciation	1,837			1,712
Net property, plant and equipment	1,354			1,338
Goodwill	1,383			1,312
Intangibles	916			963
Operating lease assets, net	126			107
Restricted investments	321			313
Asbestos insurance receivable	129			138
Deferred income taxes	20			20
Other assets	 254			254
Total noncurrent assets	4,503			4,445
Total assets	\$ 6,029	\$		6,213
LIABILITIES AND EQUITY				
Current liabilities				
Trade and other payables	\$ 210	\$		265
Accrued expenses and other liabilities	201			269
Current operating lease obligations	 21			19
Total current liabilities	432			553
Noncurrent liabilities				
Long-term debt	1,328			1,270
Asbestos litigation reserve	437			472
Deferred income taxes	176			176
Employee benefit obligations	108			103
Operating lease obligations	109			94
Other liabilities	 290			325
Total noncurrent liabilities	2,448			2,440
Stockholders' equity	 3,149			3,220
Total liabilities and stockholders' equity	\$ 6,029	<u>\$</u>		6,213

	Three months ended June 30				Nine months ended June 30				
	-	2023		2022	-	2023		2022	
CASH FLOWS PROVIDED (USED) BY OPERATING ACTIVITIES FROM CONTINUING OPERATIONS					===				
Net income	\$	50	\$	36	\$	182	\$	870	
Loss (income) from discontinued operations (net of taxes)		(8)		15		(6)		(749)	
Adjustments to reconcile income from continuing operations to									
cash flows from operating activities									
Depreciation and amortization		62		61		181		182	
Original issue discount and debt issuance cost amortization		1		1		4		4	
Deferred income taxes		(4)		(2)		11		(5)	
Gain from sales of property and equipment		(1)		-		(1)		-	
Stock based compensation expense		5		5		17		14	
Excess tax benefit on stock based compensation		-		=,		1		1	
Loss (income) from restricted investments		(10)		46		(57)		59	
Income on acquisitions and divestitures		-		(42)		-		(42)	
Asset impairments		-		-		4		-	
Pension contributions		(4)		(1)		(7)		(4)	
Gain on pension and other postretirement plan remeasurements		-		`-´		-		(1)	
Change in operating assets and liabilities (a)		46		(136)		(166)		(315)	
Total cash flows provided (used) by operating activities from continuing operations		137		(17)		163	_	14	
CASH FLOWS PROVIDED (USED) BY INVESTING ACTIVITIES				()					
FROM CONTINUING OPERATIONS									
Additions to property, plant and equipment		(44)		(29)		(101)		(67)	
Proceeds from disposal of property, plant and equipment		` a´		39		` 3		51	
Proceeds from settlement of Company-owned life insurance contracts		1		2		3		2	
Company-owned life insurance payments		_		_		(1)		_	
Funds restricted for specific transactions		(1)		(30)		(7)		(74)	
Reimbursements from restricted investments		29		(00) -		46		28	
Proceeds from sale of securities		21		29		36		75	
Purchases of securities		(21)		(29)		(36)		(75)	
Total cash flows used by investing activities from continuing operations		(12)		(18)		(57)		(60)	
CASH FLOWS PROVIDED (USED) BY FINANCING ACTIVITIES		(12)		(10)		(01)		(00)	
FROM CONTINUING OPERATIONS									
Repurchase of common stock		(158)		(45)		(300)		(200)	
Repayment of long-term debt		-		-		-		(250)	
Repayment of short-term debt		-		-		-		(365)	
Cash dividends paid		(20)		(18)		(56)		(52)	
Stock based compensation employee withholding taxes paid in cash		<u>(1</u>)		(3)		(10)		(9)	
Total cash flows used by financing activities from continuing operations		(179)	_	(66)	_	(366)	_	(876)	
CASH PROVIDED (USED) BY CONTINUING OPERATIONS		(54)		(101)		(260)		(922)	
Cash provided (used) by discontinued operations									
Operating cash flows		3		(229)		(43)		(302)	
Investing cash flows		-		-		-		1,650	
Effect of currency exchange rate changes on cash and cash equivalents		1		<u>(5</u>)		6		(7)	
INCREASE (DECREASE) IN CASH AND CASH EQUIVALENTS		(50)		(335)		(297)		419	
CASH AND CASH EQUIVALENTS - BEGINNING OF PERIOD		399		964		646		210	
CASH AND CASH EQUIVALENTS - END OF PERIOD	\$	349	\$	629	\$	349	\$	629	
DEPRECIATION AND AMORTIZATION									
Life Sciences		18		16		51		46	
Personal Care		21		21		63		63	
Specialty Additives		20		21		57		62	
Intermediates		3		3		10		10	
Unallocated and other		-		-		-		1	
	<u>\$</u>	62	\$	61	\$	181	\$	182	
(a) Evaluate changes resulting from energical anguited as add	_				_				

⁽a) Excludes changes resulting from operations acquired or sold.

Ashland Inc. and Consolidated Subsidiaries RECONCILIATION OF NON-GAAP DATA - ADJUSTED EBITDA (In millions - preliminary and unaudited)

	Three months end							
Adjusted EBITDA - Ashland Inc.	20	023	- :	2022				
Net income	\$	50	\$	36				
Income tax expense		15		1				
Net interest and other expense (income)		3		59				
Depreciation and amortization		62		61				
EBITDA		130		157				
(Income) loss from discontinued operations (net of taxes)		(8)		15				
Operating key items (see Table 5)		11		2				
Adjusted EBITDA	\$	133	\$	174				
EBITDA - Life Sciences								
Operating income	\$	49	\$	51				
Add:								
Depreciation and amortization		18		16				
Operating key items (see Table 5)		5						
EBITDA	\$	72	\$	67				
EBITDA - Personal Care								
Operating income	\$	14	\$	25				
Add:								
Depreciation and amortization		21		21				
EBITDA	\$	35	\$	46				
EBITDA - Specialty Additives								
Operating income	\$	5	\$	35				
Add: Depreciation and amortization		20		21				
Operating key items (see Table 5)		4		1				
EBITDA	\$	29	\$	57				
	Ψ		Ψ					
EBITDA - Intermediates								
Operating income	\$	13	\$	30				
Add:								
Depreciation and amortization	_	3		3				
EBITDA	\$	16	\$	33				

SEGMENT COMPONENTS OF KEY ITEMS FOR APPLICABLE INCOME **STATEMENT CAPTIONS**

	Three Months Ended June 30, 2023						023							
			_		Specialty				Unallocated &					
OPERATING INCOME (LOSS)	Life So	iences	Person	al Care	Addi	tives	Interm	ediates	C	ther	T	otal		
Operating key items:														
Environmental reserve adjustments	\$	(2)	\$	-	\$	(4)	\$	-	\$	(13)	\$	(19)		
Restructuring, separation and other costs		(3)		-		-		-		(1)		(4)		
ICMS Brazil tax credit All other operating income (loss)		- 54		- 14		9		- 13		12 (17)		12 73		
Operating income (loss)		49		14		5		13		(19)		62		
NET INTEREST AND OTHER EXPENSE (INCOME)														
Key items										(6)		(6)		
All other net interest and other expense										9 3	٠	9 3		
OTHER NET PERIODIC BENEFIT LOSS										(2)		(2)		
INCOME TAX EXPENSE (BENEFIT)														
Tax effect of key items (a)										3		3		
Tax specific key items (b) All other income tax expense										(4) 16		(4) 16		
, in other moonie tax expenses										15		15		
INCOME (LOSS) FROM CONTINUING OPERATIONS	\$	49	\$	14	\$	5	\$	13	\$	(39)	\$	42		
				,	Three Mo	onths End	led Jun	e 30, 2022						
			•		Spe	cialty	•		Unallo	ocated &				
	Life So	iences	Person	al Care	Addi	tives	Interm	ediates	C	ther	T	otal		
OPERATING INCOME (LOSS) Operating key items:														
Environmental reserve adjustments	\$	_	\$	_	\$	(1)	\$	_	\$	(35)	\$	(36)		
Restructuring, separation and other costs	Ψ	-	Ψ	-	Ÿ	-	Ψ	-	Ψ	(1)	Ψ	(1)		
Income on acquisitions and divestitures, net		-		-		-		-		35		35		
All other operating income (loss)		51	-	25		36		30		(28)		114		
Operating income (loss)		51		25		35		30		(29)		112		
NET INTEREST AND OTHER EXPENSE (INCOME) Key items										48		48		
· · · · · · · · · · · · · · · · · · ·										48 11		48 11		
Key items														
Key items										11		11		
Key items All other net interest and other expense OTHER NET PERIODIC BENEFIT LOSS INCOME TAX EXPENSE (BENEFIT)										11 59 (1)		11 59 (1)		
Key items All other net interest and other expense OTHER NET PERIODIC BENEFIT LOSS										11 59		11 59		
Key items All other net interest and other expense OTHER NET PERIODIC BENEFIT LOSS INCOME TAX EXPENSE (BENEFIT) Tax effect of key items (a)										11 59 (1) (16)		11 59 (1) (16) - 17		
Key items All other net interest and other expense OTHER NET PERIODIC BENEFIT LOSS INCOME TAX EXPENSE (BENEFIT) Tax effect of key items (a) Tax specific key items (b)	<u>.</u>		<u> </u>	25	<u> </u>	35		30		11 59 (1)	<u></u>	11 59 (1) (16)		

Represents the tax effect of the key items that are previously identified above.

Represents key items resulting from tax specific financial transactions, tax law changes or other matters that fall within the definition of tax specific key items. See Table 7 for additional information.

RECONCILIATION OF CERTAIN NON-GAAP DATA

Free cash flows			ths e 30	ended	Nine months ended June 30				
			2	022	2	2023	2	022	
Total cash flows provided (used) by operating activities from continuing operations	\$	137	\$	(17)	\$	163	\$	14	
Adjustments: Additions to property, plant and equipment		(44)		(29)	4	(101)		(67)	
Free cash flows	\$	93	\$	(46)	\$	62	\$	(53)	
Cash outflows from U.S. Accounts Receivable Sales Program (a)		(8)	47		14			42	
Restructuring-related payments (b)		2	4		3			9	
Environmental and related litigation payments (c)		10	8		3			36	
Ongoing free cash flow	\$	97	\$	13	\$	113	\$	34	
Net Income		50		36		182		870	
Adjusted EBITDA (d)	\$	133	\$	174	\$	386	\$	443	
Operating cash flow conversion (e)		274% -47%			90%		2%		
Ongoing free cash flow conversion (f)		73%		7%		29%		8%	

- Represents activity associated with the U.S. Accounts Receivable Sales Program impacting each period presented.
- Restructuring payments incurred during each period presented.
- (c) (d) Represents cash outflows associated with environmental and related litigation payments which will be reimbursed by the Environmental trust.
- See Adjusted EBITDA reconciliation.
- Operating cash flow conversion is defined as Cash flows provided by operating activities from continuing operations divided by Net Income. Ongoing free cash flow conversion is defined as Ongoing cash flow divided by Adjusted EBITDA.

	Th	١	nded					
Adjusted operating income	2023		2022		2	2023		2022
Operating income (as reported)	\$	62	\$	112	\$	182	\$	254
Key items, before tax:								
Restructuring, separation and other costs		4		1		5		3
Environmental reserve adjustments		19		36		31		46
ICMS Brazil tax credit		(12)		-		(12)		-
Income on acquisitions and divestitures, net		-		(35)		-		(42)
Asset impairments		-		-		4		-
Adjusted operating income (non-GAAP)	\$	73	\$	114	\$	210	\$	261

RECONCILIATION OF CERTAIN NON-GAAP DATA

(In millions except per share data - preliminary and unaudited)

	Th	iths e	Nine months ended						
	June 30					June 30			
	20	2023		022	2023		2	2022	
Income from continuing operations (as reported)	\$	42	\$	51	\$	176	\$	121	
Key items, before tax:									
Restructuring, separation and other costs		4		1		5		3	
Unrealized (gains) losses on securities		(6)		48		(47)		72	
Environmental reserve adjustments		19		36		31		46	
ICMS Brazil tax credit		(12)		-		(12)		-	
Income on acquisitions and divestitures, net		-		(35)		-		(42)	
Asset impairments		-		-		4		-	
Key items, before tax		5	-	50	-	(19)		79	
Tax effect of key items (a)		3		(16)		8		(22)	
Key items, after tax	·	8		34		(11)		57	
Tax specific key items:									
Restructuring and separation activity		-		-		-		10	
Valuation allowance		(1)		-		(1)		(4)	
Uncertain tax positions		(3)		-		(23)		-	
Tax specific key items (b)		(4)		-		(24)		6	
Total key items		4		34		(35)		63	
Adjusted income from continuing operations (non-GAAP)	\$	46	\$	85	\$	141	\$	184	
Amortization expense adjustment (net of tax) (c)	===	19	- -	19		56	- -	57	
Adjusted income from continuing operations (non-GAAP) excluding intangibles									
amortization expense	\$	65	\$	104	\$	197	\$	241	

⁽a) Represents the tax effect of the key items that are previously identified above.

⁽b) Represents key items resulting from tax specific financial transactions, tax law changes or other matters that fall within the definition of tax specific key items. These tax specific key items included the following:

⁻ Restructuring and separation activity: Includes the impact from company-wide restructuring activities. These adjustments related to various tax impacts including state tax costs, foreign tax costs and other tax account adjustments.

⁻ Uncertain tax positions: Includes the impact from settlement of certain tax positions with various tax authorities.

⁽c) Amortization expense adjustment (net of tax) tax rates were 20% for the three and nine months ended June 30, 2023 and 2022.

RECONCILIATION OF CERTAIN NON-GAAP DATA

(In millions except per share data - preliminary and unaudited)

	Т	hree mon June			line mon Jun	ths er e 30	nded	
		023 2022		2023		2	2022	
Diluted EPS from continuing operations (as reported)	\$	0.79	\$	0.93	\$	3.24	\$	2.12
Key items, before tax:								
Restructuring, separation and other costs		0.09		0.02		0.09		0.06
Unrealized (gains) losses on securities		(0.12)		0.87		(0.87)		1.26
Environmental reserve adjustments		0.36		0.65		0.58		0.81
ICMS Brazil tax credit		(0.23)		-		(0.22)		-
Income on acquisitions and divestitures, net		-		(0.63)		-		(0.73)
Asset impairments						0.07		
Key items, before tax		0.10		0.91		(0.35)		1.40
Tax effect of key items (a)		0.06		(0.29)		0.15		(0.39)
Key items, after tax		0.16		0.62		(0.20)		1.01
Tax specific key items:								
Restructuring and separation activity		-		-		-		0.18
Valuation allowance		(0.02)		-		(0.02)		(0.07)
Uncertain tax positions		(0.06)				(0.42)		
Tax specific key items (b)		(80.0)				(0.44)		0.11
Total key items		80.0		0.62		(0.64)		1.12
Adjusted diluted EPS from continuing operations (non-GAAP)	\$	0.87	\$	1.55	\$	2.60	\$	3.24
Amortization expense adjustment (net of tax) (c)		0.36		0.34		1.03		1.00
Adjusted diluted EPS from continuing operations (non-GAAP) excluding intangibles	-		-					
amortization expense	\$	1.23	\$	1.89	\$	3.63	\$	4.24

- Represents the tax effect of the key items that are previously identified above.
- Represents key items resulting from tax specific financial transactions, tax law changes or other matters that fall within the definition of tax specific key items. These tax specific key items included the following:
 - Restructuring and separation activity: Includes the impact from company-wide restructuring activities. These adjustments related to various tax impacts including state tax costs, foreign tax costs and other tax account adjustments.
- Uncertain tax positions: Includes the impact from settlement of certain tax positions with various tax authorities.

 Amortization expense adjustment (net of tax) tax rates were 20% for the three and nine months ended June 30, 2023 and 2022.