	Three months ended March 31					Six month Marcl				
		2024		2024		2023		2024		2023
Sales Cost of sales	\$	575 414	\$	603 406	\$	1,048 789	\$	1,128 766		
GROSS PROFIT		161		197		259		362		
Selling, general and administrative expense		106		79		189		172		
Research and development expense		14 20		12 23		26 40		25 46		
Intangibles amortization expense Equity and other income		20		23		40 2		46		
Loss on acquisitions and divestitures, net		_		_		(2)		-		
OPERATING INCOME		21		83		4	_	120		
Net interest and other expense (income)		2		(10)		(21)		(24)		
Other net periodic benefit loss		2		2		4		3		
INCOME FROM CONTINUING OPERATIONS										
BEFORE INCOME TAXES		17		91		21		141		
Income tax expense (benefit)		(104)	-	(1)		(128)	_	7		
INCOME FROM CONTINUING OPERATIONS Loss from discontinued operations, net of income taxes		121 (1)		92 (1)		149 (2)		134		
NET INCOME	\$	120	\$	91	\$	147	\$	<u>(2)</u> 132		
NET INCOME	Ψ	120	Ψ		Ψ_	177	Ψ_	102		
DILUTED EARNINGS PER SHARE										
Income from continuing operations	\$	2.40	\$	1.68	\$	2.92	\$	2.43		
Loss from discontinued operations		(0.01)		(0.01)		(0.04)		(0.04)		
Net income	\$	2.39	\$	1.67	\$	2.88	\$	2.39		
AVERAGE DILUTED COMMON SHARES OUTSTANDING		51		55		51		55		
SALES										
Life Sciences		222		240		422		447		
Personal Care		169		167		298		305		
Specialty Additives		157		161		279		304		
Intermediates		40		51		73		105		
Intersegment Sales	\$	(13) 575	\$	(16) 603	Φ	(24) 1,048	<u>•</u>	(33) 1,128		
	Φ	3/3	Φ	003	<u>\$</u>	1,040	<u>\$</u>	1,120		
OPERATING INCOME (LOSS)										
Life Sciences		50		58		82		92		
Personal Care		25		14		28		25		
Specialty Additives		(18)		15		(50)		16		
Intermediates		9		17		16		37		
Unallocated and other		(45)		(21)		(72)	_	(50)		
	<u>\$</u>	21	\$	83	\$	4	\$	120		

	March 31 2024	Sep	otember 30 2023
ASSETS			
Current assets			
Cash and cash equivalents	\$ 439	\$	417
Accounts receivable	260		338
Inventories	550		626
Other assets	178		125
Total current assets	1,427		1,506
Noncurrent assets			
Property, plant and equipment			
Cost	3,299		3,211
Accumulated depreciation	1,959		1,838
Net property, plant and equipment	1,340		1,373
Goodwill	1,379		1,362
Intangibles	851		886
Operating lease assets, net	117		122
Restricted investments	306		290
Asbestos insurance receivable	121		127
Deferred income taxes	150		22
Other assets	257		251
Total noncurrent assets	4,521		4,433
Total assets	\$ 5,948	\$	5,939
LIABILITIES AND EQUITY			
Current liabilities			
Short-term debt	\$ -	\$	16
Trade and other payables	207	¥	210
Accrued expenses and other liabilities	225		208
Current operating lease obligations	21		22
Total current liabilities	453		456
Noncurrent liabilities			
Long-term debt	1,328		1,314
Asbestos litigation reserve	399		427
Deferred income taxes	148		148
Employee benefit obligations	97		100
Operating lease obligations	101		106
Other liabilities	288		291
Total noncurrent liabilities	2,361		2,386
Stockholders' equity	3,134		3,097
Total liabilities and stockholders' equity	\$ 5,948	\$	5,939

Three months ended Six months ended March 31 March 31 2024 2023 2024 2023 CASH FLOWS PROVIDED (USED) BY OPERATING ACTIVITIES FROM CONTINUING OPERATIONS Net income \$ 120 \$ 91 \$ 147 \$ 132 Loss from discontinued operations, net of income taxes 2 2 1 1 Adjustments to reconcile income from continuing operations to cash flows from operating activities 83 60 160 120 Depreciation and amortization Original issue discount and debt issuance cost amortization 2 8 (106)15 Deferred income taxes (136)Tota CA Tota CA Tota CA INC CA CA DE

Deferred income taxes	(100)	0	(130)	15
Stock based compensation expense	6	5	7	12
Excess tax benefit on stock based compensation	-	1	-	2
Income from restricted investments	(12)	(22)	(47)	(48)
Asset impairments	· -	-	· -	4
Pension contributions	(3)	(2)	(11)	(3)
Change in operating assets and liabilities	(37)	(88)	130	(212)
otal cash flows provided by operating activities from continuing operations	54	56	255	27
ASH FLOWS PROVIDED (USED) BY INVESTING ACTIVITIES				
FROM CONTINUING OPERATIONS				
Additions to property, plant and equipment	(34)	(35)	(70)	(58)
Proceeds from settlement of Company-owned life insurance contracts	- -	1	-	3
Company-owned life insurance payments	_	· -	(1)	(1)
Other investing cash flows	(10)	_	(10)	(·)
Funds restricted for specific transactions	(10)	_	(5)	(5)
Reimbursements from restricted investments	21	16	37	16
Proceeds from sale of securities	11	15	20	15
Purchases of securities	(11)	(15)	(20)	(15)
		(18)	(49)	(45)
otal cash flows used by investing activities from continuing operations ASH FLOWS USED BY FINANCING ACTIVITIES	(23)	(10)	(49)	(43)
FROM CONTINUING OPERATIONS		(4.40)	(400)	(4.40)
Repurchase of common stock	-	(142)	(100)	(142)
Repayment of short-term debt	- (40)	- (40)	(16)	- (00)
Cash dividends paid	(19)	(18)	(39)	(36)
Stock based compensation employee withholding taxes paid in cash	(1)	(1)	(4)	(10)
otal cash flows used by financing activities from continuing operations	(20)	(161)	(159)	(188)
ASH PROVIDED (USED) BY CONTINUING OPERATIONS	11	(123)	47	(206)
Cash used by discontinued operations				
Operating cash flows	(13)	(13)	(27)	(47)
Effect of currency exchange rate changes on cash and cash equivalents	1	3	2	6
ICREASE (DECREASE) IN CASH AND CASH EQUIVALENTS	(1)	(133)	22	(247)
ASH AND CASH EQUIVALENTS - BEGINNING OF PERIOD	440	532	417	646
ASH AND CASH EQUIVALENTS - END OF PERIOD	\$ 439 \$	399 \$	439 \$	399
	<u> </u>		-	
EPRECIATION AND AMORTIZATION				
Life Sciences	16	17	32	34
Personal Care	20	21	32 39	42
	44	19	83	37
Specialty Additives				
Intermediates	3	3	6	7
Unallocated and other	<u> </u>		- 400 -	400
	<u>\$ 83</u> <u>\$</u>	60 \$	<u>160</u> <u>\$</u>	120

RECONCILIATION OF NON-GAAP DATA - ADJUSTED EBITDA

		Three months end March 31						
Adjusted EBITDA - Ashland Inc.		2024		023				
Net income		120	\$	91				
Income tax benefit		(104)		(1)				
Net interest and other expense (income)		2		(10)				
Depreciation and amortization ^(a)		56		60				
EBITDA		74		140				
Loss from discontinued operations, net of income taxes		1		1				
Operating key items (see Table 5)		51		4				
Adjusted EBITDA	\$	126	\$	145				
								
Adjusted EBITDA - Life Sciences								
Operating income	\$	50	\$	58				
Add:								
Depreciation and amortization		16		17				
Adjusted EBITDA	\$	66	\$	75				
Adjusted EBITDA - Personal Care								
Operating income	\$	25	\$	14				
Add:	·		•					
Depreciation and amortization		20		21				
Adjusted EBITDA	\$	45	\$	35				
•								
Adjusted EBITDA - Specialty Additives								
Operating income (loss)	\$	(18)	\$	15				
Add:	·	()	·					
Depreciation and amortization ^(a)		17		19				
Operating key items (see Table 5)		28		-				
Adjusted EBITDA	\$	27	\$	34				
•			_					
Adjusted EBITDA - Intermediates								
Operating income	\$	9	\$	17				
Add:	·		·					
Depreciation and amortization		3		3				
Adjusted EBITDA	\$	12	\$	20				
			<u> </u>					

⁽a) Depreciation and amortization excludes accelerated depreciation of \$27 million for Speciality Additives for the three months ended March 31, 2024, which is included as a key item within this table as a component of Adjusted EBITDA.

SEGMENT COMPONENTS OF KEY ITEMS FOR APPLICABLE INCOME STATEMENT CAPTIONS

	Three Months Ended March 31, 2024													
	Life Sciences Persor					ecialty		Unallocated						
OPERATING INCOME (LOSS)	Life S	ciences	Persor	nal Care	Add	ditives	Interm	ediates	&	Other		Total		
Operating key items:														
Environmental reserve adjustments	\$	-	\$	-	\$	-	\$	-	\$	(3)	\$	(3)		
Restructuring, separation and other costs		-		-		-		-		(20)		(20)		
Accelerated depreciation		-		-		(27)		-		-		(27)		
Other plant optimization costs All other operating income (loss)		- 50		- 25		(1) 10		9		(22)		(1) 72		
Operating income (loss)		50		25 25		(18)		9		(45)		21		
Operating income (1033)		30		25		(10)		3		(40)		21		
NET INTEREST AND OTHER EXPENSE (INCOME)														
Key items										(9)		(9)		
All other net interest and other expense										11		11		
										2		2		
OTHER NET PERIODIC BENEFIT LOSS										2		2		
INCOME TAX EXPENSE (BENEFIT)														
Tax effect of key items ^(a)										(10)		(10)		
Tax specific key items ^(b) All other income tax expense										(105) 11		(105) 11		
All other income tax expense										(104)		(104)		
INCOME (LOSS) FROM CONTINUING OPERATIONS	\$	50	\$	25	\$	(18)	\$	9	\$	55	\$	121		
,	<u> </u>													
				Tł		onths End	ed Marc	h 31, 202						
	Life C	Life Sciences		nal Care	Specialty				Intorm	ediates		allocated Other		Total
OPERATING INCOME (LOSS)	Lile S	ciences	Persor	iai Care	_ Auc	ullives	mem	ediates		Other		Total		
Operating key items:														
Environmental reserve adjustments	\$	-	\$	-	\$	-	\$	-	\$	(4)	\$	(4)		
All other operating income (loss)		58		14		15		17		(17)		87		
Operating income (loss)		58		14		15		17		(21)		83		
NET INTEREST AND OTHER EXPENSE (INCOME)														
Key items										(20)		(20)		
All other net interest and other expense										10		10		
·										(10)		(10)		
OTHER NET PERIODIC BENEFIT LOSS										2		2		
INCOME TAY EVDENCE (DENEFIT)														
INCOME TAX EXPENSE (BENEFIT) Tax effect of key items ^(a)										3		3		
Tax effect of key items ^(b)										(20)		(20)		
All other income tax expense										16		16		
										(1)		(1)		
INCOME (LOSS) FROM CONTINUING OPERATIONS	\$	58	\$	14	\$	15	\$	17	\$	(12)	\$	92		

Represents the tax effect of the key items that are previously identified above.

Represents key items resulting from tax specific financial transactions, tax law changes or other matters that fall within the definition of tax specific key items. See Table 7 for additional information.

RECONCILIATION OF CERTAIN NON-GAAP DATA

	Th	ree mont March		nded	Si	nded		
Free cash flows	2	024	023	2	024	2	2023	
Total cash flows provided by operating activities from continuing operations Adjustments:	\$	54	\$	56	\$	255	\$	27
Additions to property, plant and equipment		(34)		(35)		(70)	_	(58)
Free cash flows	\$	20	\$	21	\$	185	\$	(31)
Cash (inflows) outflows from U.S. Accounts Receivable Sales Program ^(a)		(7)		3		(15)		22
Cash inflows from Foreign Accounts Receivable Sales Program ^(b)		(20)	-		(122)			-
Restructuring-related payments ^(c)		4		-		7		1
Environmental and related litigation payments ^(d)		7		13		15		24
Ongoing free cash flow	\$	4	\$	37	\$	70	\$	16
Net income	\$	120	\$	91	\$	147	\$	132
Adjusted EBITDA ^(e)	\$	126	\$	145	\$	197	\$	254
Operating cash flow conversion ^(f)		45%		62%		173%		20%
Ongoing free cash flow conversion ^(g)		3%		26%		36%		6%

- a) Represents activity associated with the U.S. Accounts Receivable Sales Program impacting each period presented.
- (b) Represents activity associated with the Foreign Accounts Receivable Sales Program impacting each period presented.
- c) Restructuring payments incurred during each period presented.
- (d) Represents cash outflows associated with environmental and related litigation payments which will be reimbursed by the Environmental trust.
- e) See Adjusted EBITDA reconciliation.
- (f) Operating cash flow conversion is defined as Cash flows provided by operating activities from continuing operations divided by Net Income.
- (g) Ongoing free cash flow conversion is defined as Ongoing free cash flow divided by Adjusted EBITDA.

	Three months ended March 31						Six months ende March 31				
Adjusted operating income	20	2024			2024		2	023			
Operating income (loss) (as reported)	\$	21	\$	83	\$	4	\$	120			
Key items, before tax:											
Restructuring, separation and other costs		20		-		24		1			
Environmental reserve adjustments		3		4		7		12			
Accelerated depreciation		27		-		49		-			
Other plant optimization costs		1		-		1		-			
Argentina currency devaluation impact		-		-		5		-			
Asset impairments		-		-		-		4			
Adjusted operating income (non-GAAP)	\$	72	\$	87	\$	90	\$	137			

RECONCILIATION OF CERTAIN NON-GAAP DATA

(In millions except per share data - preliminary and unaudited)

	Th	ree mon Marc			Six month Marc		bet					
	2	2024		2024		2024		023	2	2024	2	023
Income from continuing operations (as reported)	\$	121	\$	92	\$	149	\$	134				
Key items, before tax:												
Restructuring, separation and other costs		20		-		24		1				
Unrealized gains on securities		(9)		(20)		(39)		(41)				
Environmental reserve adjustments		3		4		7		12				
Accelerated depreciation		27		-		49		-				
Other plant optimization costs		1		-		1		-				
Argentina currency devaluation impact		-		-		5		-				
Asset impairments								4				
Key items, before tax		42		(16)		47		(24)				
Tax effect of key items ^(a)		(10)		3		(12)		5				
Key items, after tax		32		(13)		35		(19)				
Tax specific key items:												
Other and tax reform related activity		(105)		-		(129)		-				
Uncertain tax positions		-		(20)		-		(20)				
Tax specific key items ^(b)		(105)		(20)		(129)		(20)				
Total key items		(73)		(33)		(94)		(39)				
Adjusted income (loss) from continuing operations (non-GAAP)	\$	48	\$	59	\$	55	\$	95				
Amortization expense adjustment (net of tax) ^(c)	_	16		19		33		37				
Adjusted income (loss) from continuing operations (non-GAAP) excluding intangibles			-									
amortization expense	\$	64	\$	78	\$	88	\$	132				

Represents the tax effect of the key items that are previously identified above.

 ⁽a) Represents the tax effect of the key items that are previously identified above.
 (b) Represents key items resulting from tax specific financial transactions, tax law changes or other matters that fall within the definition of tax specific key items. These tax specific key items included the following:

 Other and tax reform: Includes the impact from the remeasurement of Ashland's foreign deferred tax balances resulting from the impact from rate changes for foreign jurisdictions and other tax law changes enacted during 2024.
 Uncertain tax positions: Includes the impact from the settlement of uncertain tax positions with various tax authorities.

 (c) Amortization expense adjustment (net of tax) tax rates were 20% for the three and six months ended March 31, 2024 and 2023.

RECONCILIATION OF CERTAIN NON-GAAP DATA

(In millions except per share data - preliminary and unaudited)

		nree mon Marc		ended		Six montl Marc		ded
	2	2024		2023	- 2	2024		2023
Diluted EPS from continuing operations (as reported)	\$	2.40	\$	1.68	\$	2.92	\$	2.43
Key items, before tax:								
Restructuring, separation and other costs		0.39		-		0.47		0.02
Unrealized gains on securities		(0.18)		(0.35)		(0.76)		(0.74)
Environmental reserve adjustments		0.06		0.07		0.14		0.22
Accelerated depreciation		0.55		-		0.96		-
Other plant optimization costs		0.02		-		0.02		-
Argentina currency devaluation impact		-		-		0.10		-
Asset impairments		-		-		-		0.07
Key items, before tax		0.84		(0.28)		0.93		(0.43)
Tax effect of key items ^(a)		(0.20)		0.05		(0.23)		0.09
Key items, after tax		0.64		(0.23)		0.70		(0.34)
Tax specific key items:								
Other and tax reform related activity		(2.07)		-		(2.54)		-
Uncertain tax positions		-		(0.36)		-		(0.36)
Tax specific key items ^(b)		(2.07)		(0.36)		(2.54)		(0.36)
Total key items		(1.43)		(0.59)		(1.84)		(0.70)
Adjusted diluted EPS from continuing operations (non-GAAP)	\$	0.97	\$	1.09	\$	1.08	\$	1.73
Amortization expense adjustment (net of tax)(c)		0.30		0.34		0.63		0.67
Adjusted diluted EPS from continuing operations (non-GAAP) excluding intangibles								
amortization expense	\$	1.27	\$	1.43	\$	1.71	\$	2.40

Represents the tax effect of the key items that are previously identified above.

Represents the tax effect of the key items that are previously identified above.

Represents key items resulting from tax specific financial transactions, tax law changes or other matters that fall within the definition of tax specific key items. These tax specific key items included the following:

- Other and tax reform: Includes the impact from the remeasurement of Ashland's foreign deferred tax balances resulting from the impact from rate changes for foreign jurisdictions and other tax law changes enacted during 2024.

- Uncertain tax positions: Includes the impact from the settlement of uncertain tax positions with various tax authorities.

Amortization expense adjustment (net of tax) tax rates were 20% for the three and six months ended March 31, 2024 and 2023.